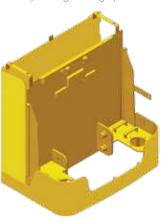




1 Heavy Duty Chassis Construction

 8 mm thick carbon steel chassis protects the drive train, hydraulic pack and controller from any damage during operations



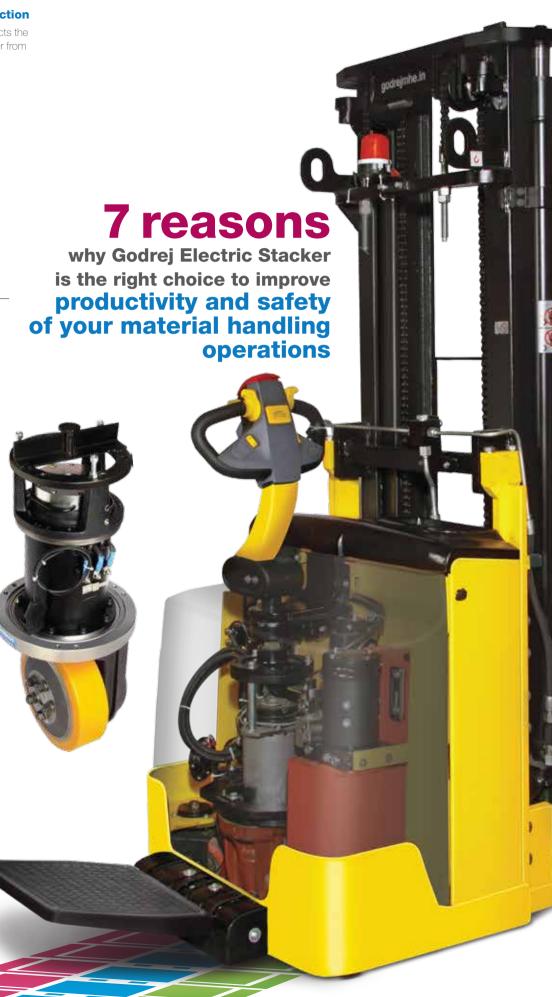


2 Fully-integrated AC Traction System (ACTS)

- The AC control system and ruggedness of the drive train provides smooth direction changes and allows you to change direction instantaneously
- ACTS also enables the operator to precisely and accurately position the machine to pick and place pallets
- Motor torque control provides braking force, dramatically reducing the need for electromagnetic brake operation. This minimises brake pad wear saving maintenance time and cost.

3 Programmable Performance Equipment

- Programmable Microprocessor based MOSFET controller enables the equipment to be set to work at the required speeds as well as set required braking distances
- Controller provides the appropriate torque to speed ratio to meet the demands of the application based on constant feedback from the encoder
- The controller increases the life of the motor and enables the battery to last longer by up to 5%
- Superior control of motor characteristics enhances the life of the motor, besides enabling upto 5% additional operating hours in each charge cycle















Best-in-class stability

Productivity... Enhanced!

Clear through mast visibility at all heights

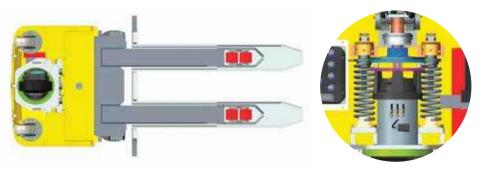






Clear Visibility at all Heights

Godrej Safety Features



1 Five point wheel configuration

Spring suspension for the drive unit ensures the contact of the wheel drive with the ground
at all times while reducing the effort to steer the machine. Equipment automatically adjusts
travel speeds to suit different operating conditions.

2 Different speeds to meet the requirements of the application while ensuring safe operation of the equipment

- Castors on either side of the drive wheel guarantee stability of the truck all the way
 upto 6.3 meters fork height. Controller ensures that the load is safely positioned at
 the lowest possible height while travelling by automatically reducing the machine
 speed to 2.5 kmph when:
 - The forks are raised 300 mm above the ground.
 This also ensures slower and precise movement while placing or picking pallets from the rack.
 - Raising the operator platform automatically reduces the travel speed to 2.5 kmph, putting it in pedestrian mode. Operator platform is raised for operating in pedestrian mode.





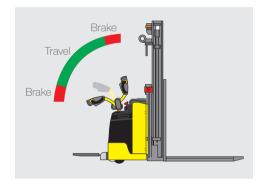
Side Restraint for Operator Support





3 Fail-safe Braking System

- Electromagnetic brake acts directly on the motor.
 It acts automatically in case of any form of power failure in the equipment.
- The electromagnetic brake also operates as a ramp hold, preventing the stacker from running away if left unattended on a slope
- The extreme horizontal & vertical positions of the tiller handle activate the electromagnetic brake. This ensures that the handle is always held in a convenient and safe zone while travelling. A spring automatically returns the tiller handle to a vertical position, immediately activating the electromagnetic brake and holding the stacker safely.
- The braking distance is programmable to suit the application, working conditions and operator skill



Operating mode with brake zone



 If the operator accidentally gets trapped between the stacker and the wall/rack, the anti-pinning button presses against the operator. This immediately moves the machine a few inches away from the operator, before coming to a halt.





5 Battery Discharge Indicator (BDI) with lift lock out

 The BDI visually indicates the battery status at all times. The lift lock out disables lift function when the battery is discharged to 80% of its full capacity, preventing deep discharge of the battery through further use.

6 Emergency stop switch

 The mushroom button instantly cuts power to all functions and operates the electromagnetic brake whenever it is struck in emergency

Performance Enhancing Options:

- 324 Ah battery in lieu of standard 225 Ah battery
- Travel alarm
- Flashing beacon
- Side restraints
- Overhead guard (Only with limited mast consiguration)
- Load backrest
- Non-standard fork spread or straddle dimensions
- Battery changing trolley
- Fork height restrictor with manual over-ride*

*Special design sanction required

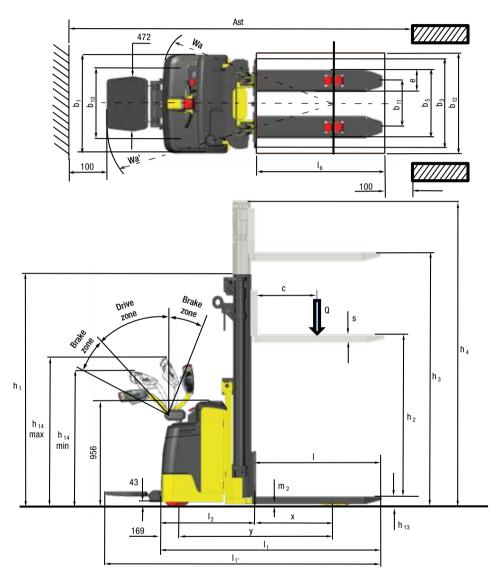
а̀е	neral Specification - GFES 15				
	Manufacturer		_	Godrej	Godrej
Charateristics	Model Designation		_	ES 15	ES 15W
	Power Source		_	Battery	Battery
	Operation Type		-	Pedestrian	Pedestrian
	1 21	0			
	Load Capacity	Q	Kg	1500	1500
	Load Centre	С	mm	600	600
	Load Distance	Х	mm	707	707
	Wheelbase	У	mm	1409	1409
	Wheels	Drive wheel	-	PU (Polyurethane)	PU (Polyurethane
		Load wheel	-	PU (Polyurethane)	PU (Polyurethane
)		Caster wheel	-	PU (Polyurethane)	PU (Polyurethane
2	Wheel size	Drive wheel	mm	Ø230 x 70	Ø230 x 70
7		Load wheel	mm	Ø85 x 75	Ø85 x 75
)		Caster wheel	mm	Ø135 x 60	Ø135 x 60
	No. of wheels	Drive wheel	-	1	1
		Load wheel	-	4	4
		Caster wheel	_	2	2
	Track width, Caster wheel	b ₁₀	mm	614	614
	Track width, Load wheel	b ₁₀	mm	400	560
	Height of Mast, lowered	₁₁		Refer Table no. 2	Refer Table no. 2
			mm	Refer Table no. 2	Refer Table no. 2
	Free lift	h ₂	mm		
	Lift Height	h ₃	mm	Refer Table no. 2	Refer Table no. 2
	Height of Mast, extended	h ₄	mm	Refer Table no. 2	Refer Table no. 2
	Over head guard height	-	-	NA	NA
	Height of tiller (Min.)	h ₁₄ min.	mm	1135	1135
	Height of tiller (Max.)	h ₁₄ max.	mm	1316	1316
	Lowered Forks Height	h ₁₃	mm	90	90
	Overall Length (without footboard)	l ₁	mm	2021	2021
2	Overall Length (with footboard)	Ĺ,	mm	2527	2527
	Length to Face of forks (2 Stage CV / 3 Stage CV)		mm	871/846	871/846
	Overall width	b ₁	mm	850	850
ĺ	Fork dimension	Length (I)	mm	1150	1150
i		Width (e)	mm	190	190
5		Thickness (s)	mm	65	65
	Fork carriage Class	(0)	-	NA	NA
	Fork Carriage width	b_	mm	764	924
	Max. width across forks	b_	mm	590	750
	Ground clearance centre of wheelbase		mm	25	25
		m ₂			
	Right angle Aisle width (1200W x 1200L pallet) (w.o / w platform)	Ast	mm	2575/3060 ¹⁾	2575/3060 ¹⁾
	Right angle Aisle width (1000W x 1200L pallet) (w.o / w platform)	Ast	mm	2500/29861)	2500/2986 ¹⁾
	Right angle Aisle width (800W x 1200L pallet) (w.o / w platform)	Ast	mm	2432/29201)	NA 1888
	Turning Radius (without footboard)	Wa	mm	1600	1600
	Turning Radius (with footboard)	Wa'	mm	2095	2095
	Travel speed	with load	Km/h	5.5	5.5
		without load	Km/h	6.5	6.5
	Lift speed	with load	m/sec	0.11	0.11
		without load	m/sec	0.15	0.15
	Lowering speed	with load	m/sec	0.17	0.17
		without load	m/sec	0.17	0.17
	Max. gradeability	with load	%	7	7
		without load	%	15	15
	Service brake		-	Elect-magnetic	Elect-magnetic
	Drive motor, S2 60 min rating		Kw	1.3	1.3
	Lift motor, S3 10% rating		Kw	3	3
		Voltago	NW V	24	24
	Battery	Voltage			
Powe	D. II.	Capacity (@ 5hrs. Rate)	Ah	225 ²⁾	2252)
	Battery weight	-	Kg	211 ± 5%	211 ± 5%
	Drive control	-	-	AC-MOSFET	AC-MOSFET
	Steering motor	-	Kw	NA	NA
	Steering system	-	-	Tiller handle	Tiller handle

¹⁾ Aisle width calaculated considering safety clearance of 200 mm $\,$ 2) Higher capacity battery can be offered for extensive application.

Model	Mast Type	Maximum Fork Height (MFH)	Overall Height Lowered (OAHL)	Free Lift	Overall Height Raised* (OAHR)	Capacity at MFH
		h3 (mm)	h1 (mm)	h2 (mm)	h4 (mm)	(Kg)
ES 1530 / ES 1530 W	2 stage CVM	3000	2110	0	3500	1200
ES 1533 / ES 1533 W	2 stage CVM	3300	2260	0	3800	1000
ES 1536 / ES 1536 W	2 stage CVM	3660	2440	0	4160	900
ES 1546 / ES 1546 W	2 stage CVM	4600	2910	0	5100	500
ES 1536 / ES 1536 W	3 stage CVT with FL	3600	1739	1230	4100	850
ES 1545 / ES 1545 W	3 stage CVT with FL	4500	2039	1530	5000	500

*ADD 500mm if LBR is offered.

NOTE: ES VARIANT CAN LIFT 1500Kg UPTO FORK HT. OF 2500mm.



Standard Features:

- 1.3 KW AC traction motor
- Series wound, high speed 3 KW DC pump motor
- Electro-magnetic brakes with FBS technology
- Battery discharge indicator with lift lock out
- Mushroom button for emergency shut down
- Operator platform

- Anti-pinning button at the end of the control arm
- Key switch
- Horn
- Battery compartment rollers
- Fully welded steel chassis, optimally designed on Pro E & validated by finite element analysis (FEA)
- High visibility 2-stage and 3-stage masts
- Fully integrated suspended drive unit with ACTS traction motor, gear box and drive wheel
- Polyurethane drive and load wheels supported by side castors
- Centre mounted control arm with full function control handle
- Programmable MOSFET traction controller
- 24V electrical system
- 225 Ah traction battery

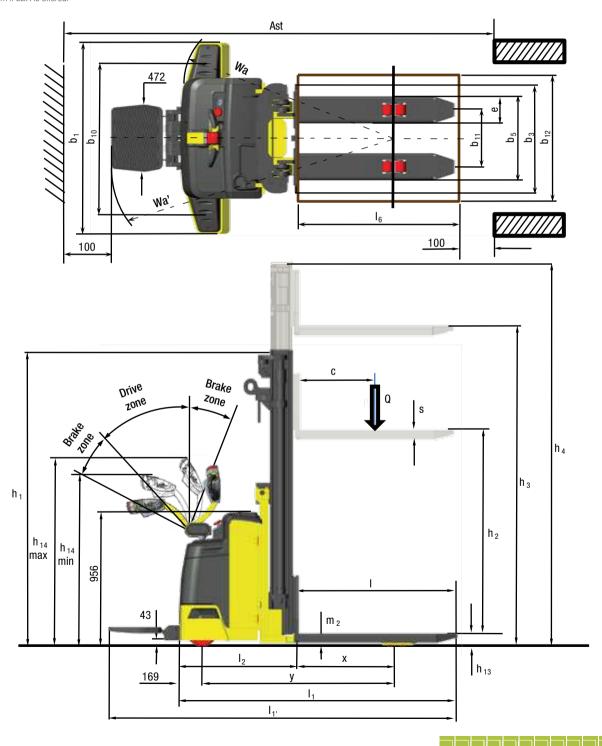


e	neral Specification - GFES 15				
	Manufacturer		-	Godrej	Godrej
	Model Designation		-	ESW 15	ESW 15W
stic	Power Source		_	Battery	Battery
	Operation Type		_	Pedestrian	Pedestrian
	Load Capacity	Q	Kg	1500	1500
	Load Centre	C	mm	600	600
	Load Distance	X	mm	707	707
	Wheelbase		mm	1409	1409
	Wheels	Drive wheel	-	PU (Polyurethane)	PU (Polyurethane
	VITCOIS	Load wheel		PU (Polyurethane)	PU (Polyurethan
		Caster wheel	-	PU (Polyurethane)	PU (Polyurethan
	Wheel aire			Ø230 x 70	Ø230 x 70
	Wheel size	Drive wheel	mm		
		Load wheel	mm	Ø85 x 75	Ø85 x 75
		Caster wheel	mm	Ø135 x 60	Ø135 x 60
	No. of wheels	Drive wheel	-	1	1
		Load wheel	-	4	4
		Caster wheel	-	2	2
	Track width, Caster wheel	b ₁₀	mm	1086	1086
	Track width, Load wheel	b ₁₁	mm	400	560
	Height of Mast, lowered	h ₁	mm	Refer Table no. 2	Refer Table no. 2
	Free lift	h,	mm	Refer Table no. 2	Refer Table no. 2
	Lift Height	h,	mm	Refer Table no. 2	Refer Table no. 2
	Height of Mast, extended		mm	Refer Table no. 2	Refer Table no. 2
	Over head guard height	- '4	-	Optional	Optional
	Height of tiller (Min.)	h₁₄ min.	mm	1135	1135
	Height of tiller (Max.)	h ₁₄ max.	mm	1316	1316
	Lowered Forks Height	h ₁₂	mm	90	90
		II ₁₃		2021	2021
	Overall Length (without footboard)	<u> </u>	mm		
	Overall Length (with footboard)	L ₁	mm	2527	2527
	Length to Face of forks (2 Stage CV / 3 Stage CV)	l ₂	mm	871/846	871/846
	Overall width	b ₁	mm	1344	1344
	Fork dimension	Length (I)	mm	1150	1150
		Width (e)	mm	190	190
		Thickness (s)	mm	65	65
	Fork carriage Class		-	NA	NA
	Fork Carriage width	b ₃	mm	764	924
	Max. width across forks	b ₅	mm	590	750
	Ground clearance centre of wheelbase	m ₂	mm	25	25
	Right angle Aisle width (1200W x 1200L pallet) (w.o / w platform)	Ast	mm	2575/3060 ¹⁾	2575/3060 ¹⁾
	Right angle Aisle width (1000W x 1200L pallet) (w.o / w platform)	Ast	mm	2500/2986 ¹⁾	2500/29861)
	Right angle Aisle width (800W x 1200L pallet) (w.o / w platform)	Ast	mm	2432/2920 ¹⁾	NA
	Turning Radius (without footboard)	Wa	mm	1600	1600
	Turning Radius (with footboard)	Wa'	mm	2095	2095
	Travel speed	with load	Km/h	5.5	5.5
	navor oposu	without load	Km/h	6.5	6.5
	Lift speed	with load	+	0.11	0.11
	Lift speed		m/sec	0.11	0.11
	Louising apped	without load	m/sec		
	Lowering speed	with load	m/sec	0.17	0.17
	A4	without load	m/sec	0.17	0.17
	Max. gradeability	with load	%	7	7
		without load	%	15	15
	Service brake		-	Elect-magnetic	Elect-magnetic
	Drive motor, S2 60 min rating		Kw	1.3	1.3
,	Lift motor, S3 10% rating	-	Kw	3	3
	Battery	Voltage	V	24	24
		Capacity (@ 5hrs. Rate)	Ah	225 ²⁾	225 ²⁾
	Battery weight	-	Kg	211 ± 5%	211 ± 5%
	Drive control	-	-	AC-MOSFET	AC-MOSFET
			1/11/	NA NA	NA NA
	Steering motor	-	r.w		
	Steering motor Steering system	-	Kw	Tiller handle	Tiller handle

¹⁾ Aisle width calaculated considering safety clearance of 200 mm 2) Higher capacity battery can be offered for extensive application. Note: Optional OHG can only be provided with mast 5500, 6000 & 6300MFH only.

Model	Mast Type	Maximum Fork Height (MFH)	Overall Height Lowered (OAHL)	Free Lift	Overall Height Raised* (OAHR)	Capacity at MFH
					h3 (mm)	(Kg)
ESW 1530 / ESW 1530 W	2 stage CVM	3000	2105	0	3495	1500
ESW 1533 / ESW 1533 W	2 stage CVM	3300	2255	0	3797	1430
ESW 1536 / ESW 1536 W	2 stage CVM	3660	2435	0	4155	1350
ESW 1546 / ESW 1546 W	2 stage CVM	4600	2905	0	5095	1100
ESW 1536 / ESW 1536 W	3 stage CVT with FL	3600	1739	1230	4100	1350
ESW 1545 / ESW 1545 W	3 stage CVT with FL	4500	2039	1530	5000	1100
ESW 1550 / ESW 1550 W	3 stage CVT with FL	5000	2307	1696	5500	1040
ESW 1555 / ESW 1555 W	3 stage CVT with FL	5500	2467	1864	6000	980
ESW 1560 / ESW 1560 W	3 stage CVT with FL	6000	2637	2030	6500	850
ESW 1563 / ESW 1563 W	3 stage CVT with FL	6300	2737	2130	6800	650

*ADD 500mm if LBR is offered.

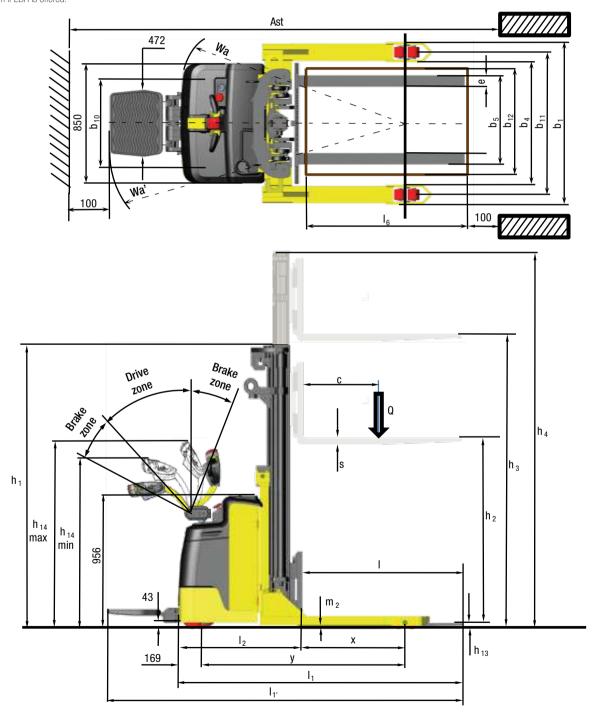


Gene	eral Specification - GFES 15				
				Codroi	Codesi
	Manufacturer 1		-	Godrej	Godrej
	Model Designation		-	EST 15	EST 15W
	ower Source		-	Battery	Battery
	peration Type		-	Pedestrian	Pedestrian
Lo	oad Capacity	Q	Kg	1500	1500
Lc	oad Centre	С	mm	600	600
Lo	oad Distance	Χ	mm	707	707
W	/heelbase	У	mm	1409	1409
W	/heels	Drive wheel	-	PU (Polyurethane)	PU (Polyurethane)
		Load wheel	-	PU (Polyurethane)	PU (Polyurethane
,		Caster wheel	-	PU (Polyurethane)	PU (Polyurethane
W	/heel size	Drive wheel	mm	Ø230 x 70	Ø230 x 70
		Load wheel	mm	Ø85 x 75	Ø85 x 75
		Caster wheel	mm	Ø135 x 60	Ø135 x 60
No	o. of wheels	Drive wheel	-	1	1
No	o. or wricers	Load wheel	_	4	4
:	-				
_		Caster wheel	-	2	2
	rack width, Caster wheel	b ₁₀	mm	614	614
	rack width, Load wheel	b ₁₁	mm	1009	1400
	eight of Mast, lowered	h ₁	mm	Refer Table no. 2	Refer Table no. 2
Fr	ree lift	h ₂	mm	Refer Table no. 2	Refer Table no. 2
Lif	ift Height	h ₃	mm	Refer Table no. 2	Refer Table no. 2
Не	eight of Mast, extended	h ₄	mm	Refer Table no. 2	Refer Table no. 2
0/	ver head guard height	-	-	Optional	Optional
	eight of tiller (Min.)	h,, min.	mm	1135	1135
	eight of tiller (Max.)	h ₁₄ max.	mm	1316	1316
	owered Forks Height	h ₁₃	mm	40	40
	Iverall Length (without footboard)	'13 	mm	2040	2040
	Iverall Length (with footboard)	1 ₁		2527	2527
U\		<u> </u>	mm		
LE	ength to Face of forks (2 Stage CV / 3 Stage CV)	l ₂	mm	888/915	888/915
0	verall width	b ₁	mm	1148	1540
Ov Le Ov Fo	ork dimension	Length (I)	mm	1150	1150
		Width (e)	mm	80	80
		Thickness (s)	mm	40	40
. Lu	ork carriage Class		-	Class-2	Class-2
Fo	ork Carriage width	b ₃	mm	857	857
Ba	aseleg opening width	b_4	mm	870	1261
M	flax. width across forks	b ₅	mm	833	833
Gr	round clearance centre of wheelbase	m,	mm	25	25
Ri	ight angle Aisle width (1200W x 1200L pallet) (w.o / w platform)	Ast	mm	NA	2620/31201)
-	ight angle Aisle width (1000W x 1200L pallet) (w.o / w platform)	Ast	mm	NA	2620/31201)
	ight angle Aisle width (800W x 1200L pallet) (w.o / w platform)	Ast	mm	2460/29501)	2620/3120 ¹⁾
	urning Radius (without footboard)	Wa	mm	1645	1645
	urning Radius (with footboard)	Wa'	mm	2140	2140
	ravel speed	with load	Km/h	5.5	5.5
110	ανοι ορουσ	without load	Km/h	6.5	6.5
1.34	. H				
Lif	ift speed	with load	m/sec	0.11	0.11
		without load	m/sec	0.15	0.15
LC	owering speed	with load	m/sec	0.17	0.17
		without load	m/sec	0.17	0.17
M	fax. gradeability	with load	%	7	7
		without load	%	15	15
	ervice brake		-	Elect-magnetic	Elect-magnetic
Dr	rive motor, S2 60 min rating		Kw	1.3	1.3
	ift motor, S3 10% rating	-	Kw	3	3
D.	attery	Voltage	V	24	24
	,	Capacity (@ 5hrs. Rate)	Ah	225 ²⁾	2252)
Ro	attery weight	-	Kg	211 ± 5%	211 ± 5%
Dr	arrive control	<u> </u>	i Ny	AC-MOSFET	AC-MOSFET
		-	- 1/1+1		
100	teering motor	-	Kw	NA Tiller benedle	NA Tilles benefits
LSt	teering system	-	-	Tiller handle	Tiller handle
	teering angle	-	Degree	175	175

¹⁾ Aisle width calaculated considering safety clearance of 200 mm 2) Higher capacity battery can be offered for extensive application Note: Optional OHG can only be provided with mast 5500, 6000 & 6300MFH only.

Model	Mast Type	Maximum Fork Height (MFH) h1 (mm)	Overall Height Lowered (OAHL)	Free Lift (mm)	Overall Height Raised* (OAHR) h3 (mm)	Capacity at MFH (Kg)
EST 1530 / EST 1530 W	2 stage CVM	3000	2105	0	3495	1500
EST 1533 / EST 1533 W	2 stage CVM	3300	2255	0	3797	1450
EST 1536 / EST 1536 W	2 stage CVM	3660	2435	0	4155	1400
EST 1546 / EST 1546 W	2 stage CVM	4600	2905	0	5095	1150
EST 1536 / EST 1536 W	3 stage CVT with FL	3600	1739	1230	4100	1350
EST 1545 / EST 1545 W	3 stage CVT with FL	4500	2039	1530	5000	1250
EST 1550 / EST 1550 W	3 stage CVT with FL	5000	2307	1696	5500	1100
EST 1555 / EST 1555 W	3 stage CVT with FL	5500	2467	1864	6000	1000
EST 1560 / EST 1560 W	3 stage CVT with FL	6000	2637	2030	6500	850
EST 1563 / EST 1563 W	3 stage CVT with FL	6300	2737	2130	6800	650

*ADD 500mm if LBR is offered.





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